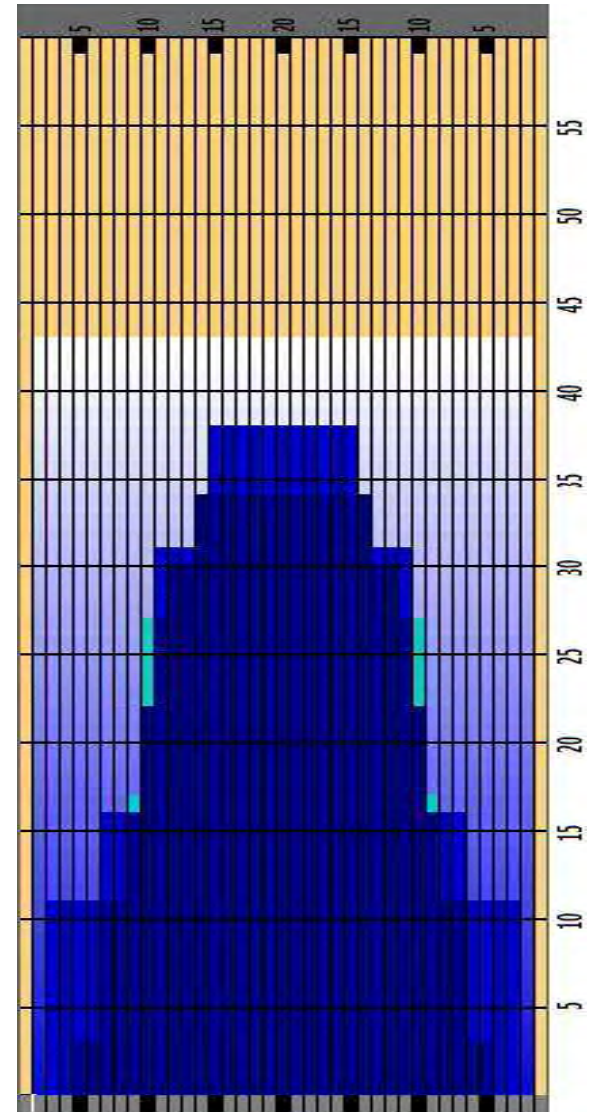




Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	15.75 mL	Reverse Oil Total	10.6 mL	Volume Oil Total	26.35 mL
Tank Configuration	Only A	Tank A Conditioner	infinity	Tank B Conditioner	infinity

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	50	14	33	0.0	0.0	0.0	1650
2	5L	5R	2	50	14	62	0.0	3.9	3.9	3100
3	7L	7R	3	50	18	81	3.9	11.5	7.6	4050
4	9L	9R	2	50	22	46	11.5	17.7	6.2	2300
5	10L	10R	3	50	22	63	17.7	27.0	9.3	3150
6	12L	12R	1	50	26	17	27.0	30.6	3.6	850
7	14L	14R	1	50	26	13	30.6	34.2	3.6	650
8	2L	2R	0	50	22	0	34.2	43.0	8.8	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	0	43.0	38.0	-5.0	0
2	15L	15R	1	50	26	11	38.0	34.4	-3.6	550
3	14L	14R	1	50	26	13	34.4	30.8	-3.6	650
4	11L	11R	3	50	22	57	30.8	21.5	-9.3	2850
5	10L	10R	2	50	18	42	21.5	16.4	-5.1	2100
6	7L	7R	2	50	18	54	16.4	11.3	-5.1	2700
7	3L	3R	1	50	14	35	11.3	9.4	-1.9	1750
8	2L	2R	0	50	14	0	9.4	0.0	-9.4	0



Cleaner Ratio Main Mix NA
 Cleaner Ratio Back End Mix NA
 Cleaner Ratio Back End Distance NA
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.75	1.53	1.04	1.04	1.53	5.75

